

Technical Data

Design :	Pneumatic double-piston quarter turn actuator
Design features :	Rack-and-pinion system, piston guide via guide rods
Angle of rotation :	0°-135°
Air pressure supply :	mind. 2 bar, max. 8 bar
Operating medium :	Dry and filtered compressed air
Ambient temperature :	-25°C to +80°C
Mounting position :	any
Resistance to corrosion :	Industrial atmosphere
Lubrication :	Life time lubrication with grease ISO 51825-K2K-30
Seals :	NBR-O-Rings, 70 Shore
Coatings :	Housing anodized and colour sealed End caps - CED cathodic electrodeposition
Maintenance and inspection :	AMG actuators are free of maintenance within the life time. Provided that: <ul style="list-style-type: none"> • the actuator is properly mounted • the operating medium used is clean and non-aggressive • the actuator is operated under normal ambient conditions • the actuator is used in compliance with the intended use (see assembly and maintenance manual)
Applied standard:	DIN EN ISO 5211, DIN EN 15714-3, VDI / VDE 3845, DIN 79
Options:	Adjustable inner / outer travel stops up to +/- 5° via travel-stop-module (TSM) Ambient temperature up to +100°C Ambient temperature down to -40°C Sealing elements made of FKM (viton) or alternatively fluorosilicone Tailor made mounting kits and dimensioning acc. To customer requirements Variable cycle times (fast / slow) Variable sens of rotation (clockwise / counterclockwise) Coating options: Hard-Coat, chemical nickelplating, plastic coating, special lacquer



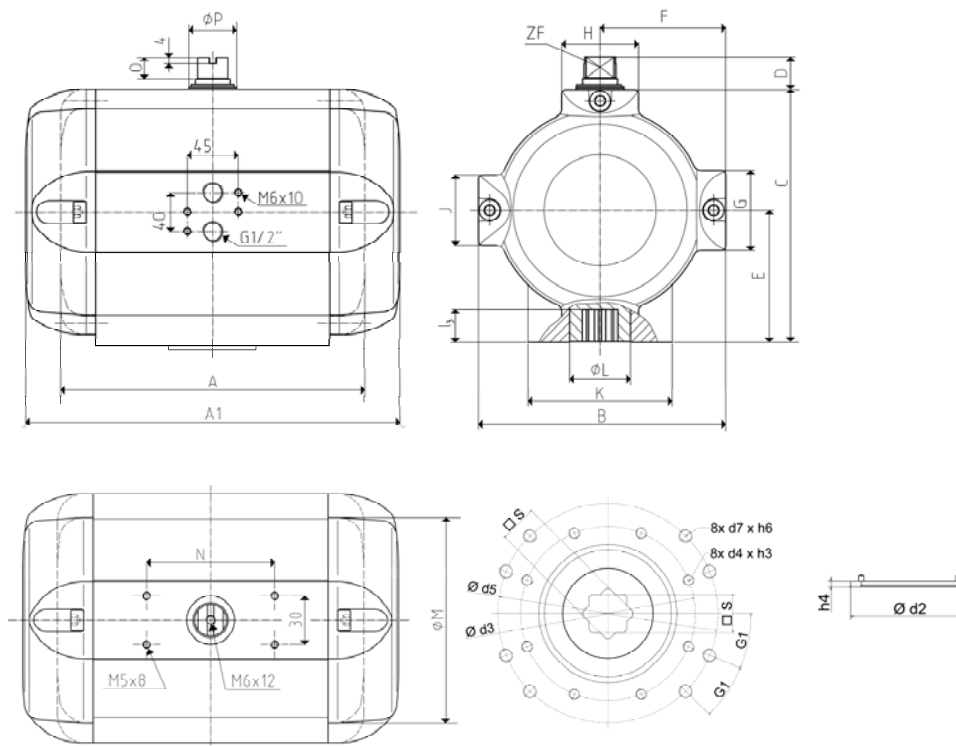
SAD - 135°

DOUBLE-PISTON QUARTER TURN ACTUATORS

TYPE BR16 SAD 135°

Size	50
Weight [kg]	154,6
Stroke volume [dm³]	69,8
Operating times [sec.] ¹⁾	
OPEN	11
CLOSE	11

1) operating times at 4,5 bar air pressure supply without load (standard values)



Type	air torque Ma [Nm] at operating pressure pe [bar]																	
	2 bar		2,5 bar		3 bar		3,5 bar		4 bar		4,5 bar		5 bar		5,5 bar		6 bar	
	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
SAD 50	1576	2039	2503	2952	3411	3879	4333	4792	5256	5724	6164	6604	7045					

Design	SAD
Size	50
A (double-acting)	752
A1 (single-acting)	-
B	390
C	389
D	30
E	197
F	195
G	84
H	150
K	265
Ø L#	132
J	84
Ø M#	345
N	130
O	18
Ø P#	110
ZF	46
Connection ISO 5211	F25
Ø d2#	200
h4	5
Ø d3#	254
8x d4xh3#	8x M16x25
Ø d5#	320
l3#	60
s	55
4x d6xh5	-
8x d7xh6	8x M20x31
Y	-
Z	-
W1	-
X1	-
G1	8x 22,5°